

Amendment to the Specification:

Please replace paragraph the 2nd paragraph at page 4 with the following amended paragraph:

The term closure hereby should be understood generally as a cap for any type of container for holding ~~any~~any form of product, especially fluid products, fluid products including liquids, as well as flowing materials such as powders or granules. The closure of the invention is preferably a polymeric closure, although other closures such as metallic closures may be used. The invention is directed at closures that are comprised of solid materials that are relatively inflexible. By inflexible it is ~~mean~~meant materials that will resist pressure and retain ~~the~~their shape when under a slight load such as the load when making a fist.

Please replace paragraph the 3rd paragraph at page 4 with the following amended paragraph:

The closure of the invention may be made by conventional techniques such as injection molding from a thermoplastic material compatible with a container material and its ~~and~~contents. The closure may be mono-layer or multi-layer and may be made of HDPE, PP, PVC, PET, POLYCARBONATE or acrylic or ~~nitrite~~nitrile base resins, and preferably contains a minimum of 25% PCR. Other materials with which this invention may be used include, but are not limited to: polyamides (PA) and/or polyethylene terephthalate (PETE), polyvinylchloride (PVC); and polystyrene (PS) including multilayer combinations thereof. The closure may comprise one or more layers of a single material or a combination of various materials.